



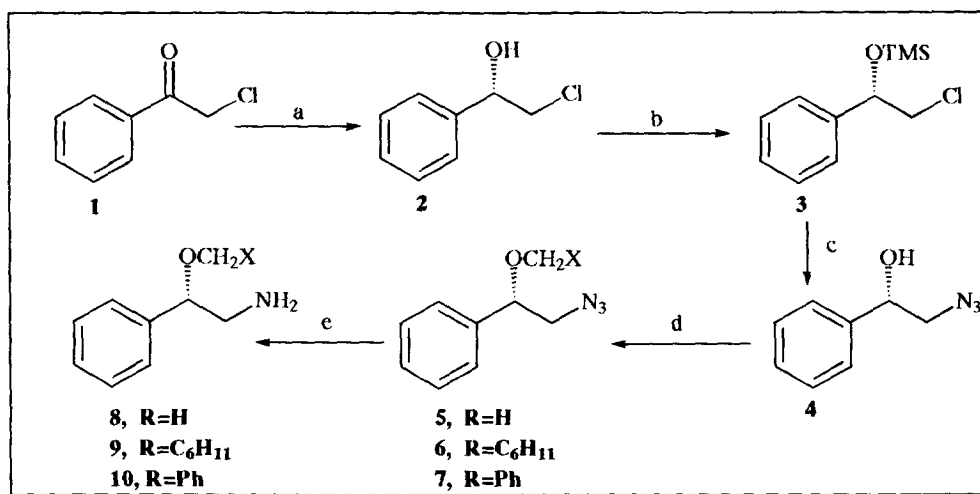
We were therefore prompted to explore the alternative of an enantioselective synthesis of these Dopamine congeners. The best approach to this synthetic problem appeared to be the introduction of the chiral center by an enantioselective reduction of an intermediate ketone with either isomer of diisopinocampheylchloroborane (Ipc<sub>2</sub>BCl).<sup>5-7</sup> Thus, 2-chloroacetophenone was reduced with (+)-Ipc<sub>2</sub>BCl in THF to give (S)-2-chloro-1-phenyl ethanol **2** which was converted to its TMS ether (Scheme 1). Reaction of this chloride in DMSO with sodium azide in the presence of tetrabutyl ammonium iodide<sup>8</sup> yielded azide **4**, which upon treatment with 1N HCl solution yielded the azido alcohol **5** in 68% yield from **2**. Subsequent alkylation of the alcohol (DMF, sodium hydride, alkylating agent), and catalytic hydrogenation furnished the desired amines. Ring bis-benzyloxy substituted analogs syntheses included  $\alpha$ -chlorination of 3',4'-dibenzyloxyacetophenone<sup>9</sup> using benzyltrimethyl ammonium dichloroiodate<sup>10</sup> in 1, 2-dichloroethane/methanol, reduction of **12** with (-)-Ipc<sub>2</sub>BCl, to the (R)-enantiomer of **13** according to the theory<sup>5</sup> and essentially the same trend of reactions to the desired (R)- amines.

Table 1. Enantiomeric Excess of  $\beta$ -Alkoxy Substituted Phenethylamines.

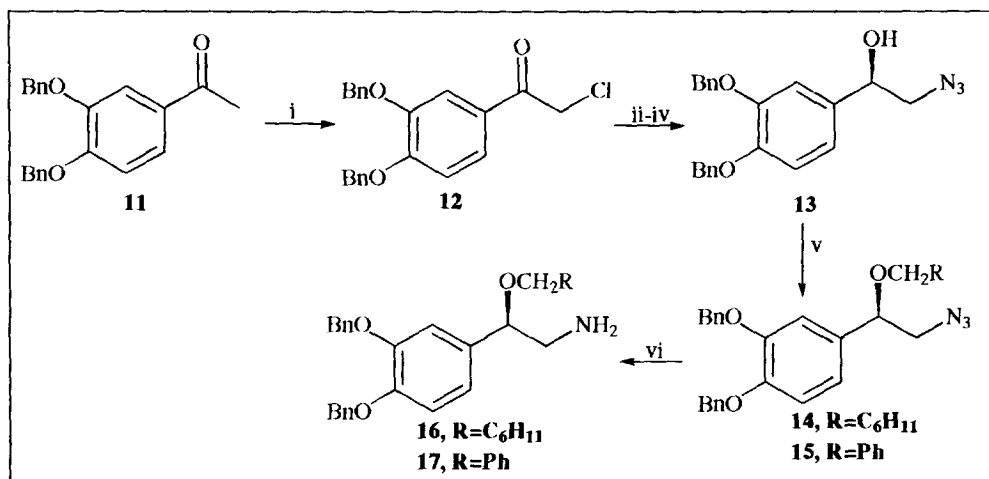
Compound	Optical Rotation <sup>a</sup>	% ee
<b>(S)-8</b>	$[\alpha]_D = +90.0^\circ$ (c=1.0, EtOH)	87
	<i><math>[\alpha]_D = +46.0^\circ</math> (c=1.0, EtOH)</i>	
<b>(S)-9</b>	$[\alpha]_D = +53.1^\circ$ (c=4.6, EtOH)	87
	<i><math>[\alpha]_D = +41.2^\circ</math> (c=0.5, EtOH)</i>	
<b>(S)-10</b>	$[\alpha]_D = +82.4^\circ$ (c=1.0, EtOH)	87
	<i><math>[\alpha]_D = +63.2^\circ</math> (c=1.0, EtOH)</i>	
<b>(R)-16</b>	$[\alpha]_D = -15.3^\circ$ (c=1.0, EtOH)	77
<b>(R)-17</b>	$[\alpha]_D = -37.0^\circ$ (c=1.0, EtOH)	77

<sup>a</sup>Values in italics from ref. 1.

The enantiomeric excess (ee) of the ring-unsubstituted congeners (Table 1) was calculated by comparison of the optical rotation of the known intermediate **4** with the literature value.<sup>11</sup> In the case of the bis benzyloxy derivatives, ee was calculated directly by NMR study of **13**, using optically active NMR shift reagents, with tris(trifluoroacetyl-d-camphorato)europium(III) giving the best results on the methine hydrogen differentiation.<sup>12</sup>



**Scheme 1: Reagents and conditions:** a) (+)-Ipc<sub>2</sub>BCl, THF, 0°C, 24 h, 55%; b) TMSCl, imidazole, DMAP, DMF, 0°C, 1h, 90%; c) NaN<sub>3</sub>, DMSO, Bu<sub>4</sub>N<sup>+</sup>F<sup>-</sup>, 80°C, 12 h, then 3% HCl, 75%; d) NaH, DMF, and MeI (90%), C<sub>6</sub>H<sub>11</sub>CH<sub>2</sub>OTs (31%) or PhCH<sub>2</sub>Br, (95%); e) H<sub>2</sub>, 10% Pt/C, EtOH, 15h, 94-95%.



**Scheme 2: Reagents and conditions:** i) BnMe<sub>3</sub>N<sup>+</sup>Cl<sub>2</sub>I<sup>-</sup>, 2 eq, ClCH<sub>2</sub>CH<sub>2</sub>Cl / MeOH 2.5:1, 80°C, 3 hr, 91% ii) (-)-Ipc<sub>2</sub>BCl, THF, 0°C, 24 h, 55%; iii) TMSCl, imidazole, DMAP, DMF, 0°C, 1h, 90%; iv) NaN<sub>3</sub>, DMSO, Bu<sub>4</sub>N<sup>+</sup>F<sup>-</sup>, 80°C, 12 h, then 3% HCl, 76%; v) NaH, DMF, and C<sub>6</sub>H<sub>11</sub>CH<sub>2</sub>OTs (31%) or PhCH<sub>2</sub>Br, 90-95%; vi) H<sub>2</sub>, 10% Pt/C, EtOH, 15h, 94-95%.

**References and Notes.**

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12. Apparently the bulky benzyl groups prevent the europium from preferentially coordinating with the ortho oxygens in **13**, as it was previously observed in the case of ortho-dimethoxy substitution. For relevant literature see Goering, H. L.; Backus, A. C.; Chang, C.-S.; Masilamani, D. *J. Org. Chem.* **1975**, *40*, 1533-1535.

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